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## **IMPLICATIONS OF THERMAL PROCESSING ON BITTERNESS DEVELOPMENT IN CUSTARD APPLE (*ANNONA SQUAMOSAL*.) FRUIT PULP: BIOCHEMICAL AND SENSORY CHARACTERISTICS**

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Custard apple has sweet, granular pulp with pleasant flavor. Several constraints exist in industrial processing of custard apple, including enzymatic browning and development of bitterness on heating beyond 55°. Preserving the pulp using conventional method i.e., heat is practically impossible. This presentation will define reasons for development of bitterness in the pulp on thermal processing and effect of enzymatic clarification of fruit pulp on bitterness. Extraction and characterization of free, bound and esterified phenolics of both fresh and heated pulp were analyzed by UPLC-ESI-MS/MS. There was an increase in both free and bound phenolics on heating. Particularly, the precursor ion at  $m/z$  277 was found to increase ~6 folds and tentatively identified as *p*-decyloxy benzoic acid (PDBA). The contribution of this compound to sensory parameters is still unclear. Further, partially purified fresh and heated tannin fractions were subjected to high resolution mass spectrometry (HRMS). In heated sample, a new precursor ion  $m/z$  139 ( $M+H$ ) was found at a very high intensity with fragment ion at  $m/z$  121, which was probably formed by the loss of a water molecule  $M+H-H_2O$  [ $M+1-18$ ]. Based on the mass to charge ratio and the fragmentation pattern,  $m/z$  139 was tentatively identified as *p*-hydroxybenzoic acid (PHB), which

is well known to have an acidic and bitter taste. Hence, the perceived bitterness in custard apple pulp on thermal processing is probably due to the synergistic effect of phenolic acids, flavanols and certain low molecular weight compounds formed by heat-induced chemical reactions. Enzymatic clarification of the fruit pulp prevented development of bitterness considerably. This was substantiated with data, as revealed and discussed through HRMS, HPLC, FTIR and sensory analysis in detail.

### **Biography**

Revathy Baskaran completed her PhD in Biotechnology from University of Mysore, Karnataka, India. She works as Principal Scientist at Central Food Technological Research Institute, Mysore, India. She published around 20 papers in reputed journals, has more than seven patents and eight processes to her credit. She has been working in the field of post harvest handling for extended shelf life and value addition to fruits and vegetables. Currently she is involved in implication of processing on bioactives in fruits and vegetables, development of products targeted towards life style diseases and extension of shelf life of minimally processed fruits and vegetables.

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