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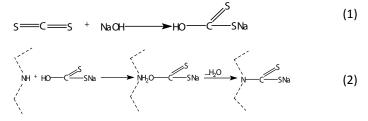
Macromolecular Flocculant with the Chang Qing* **Function of Trapping Heavy Metals**

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Flocculation is one of the important methods for water treatment. In flocculation process, the necessary conditions of chemistry and hydrodynamics are given to water or wastewater; as a result, the particles become flocs and separate from water medium. But it must be pointed out that the main objects of flocculation action are lyophobic colloids and suspended particles which consist of insoluble substances. In principle, to remove the soluble substances directly by flocculation is nearly impracticable. In some cases, the flocs formed by flocculation could adsorb some soluble substances and precipitate together with them, which can be thought as a cooperation effect.

The soluble heavy metal ions in water are not degradable pollutants which cause the serious environmental problem owing to their potential human toxicity. Generally speaking, the heavy metal ions in water can be adsorbed onto particles, or become particles due to hydrolysis. Therefore the content of heavy metals in water can be reduced to some extent by flocculation, but there are still a quite number of heavy metal ions that remain in water after flocculation. These remaining heavy metals are mainly metal complexing species with different ligands and can not be effectively removed by various flocculants.

For above reason, the strong ligands of heavy metals (e.g. dithioic acid or salt group) are designed to be grafted to some macromolecular flocculants (e.g. polyethyleneimine) as shown in following equations.



The new kinds of flocculants synthesized in such principle have the function of trapping heavy metals through chelation reaction as shown in follows.



Therefore these new flocculants could remove not only turbidity but also various species of heavy metals in water. Here these

School of Environmental and Municipal Engineering Lanzhou Jiaotong University, Lanzhou, Gansu, PR China

*Corresponding author: Chang Qing

changq47@mail.lzjtu.cn

School of Environmental and Municipal Engineering Lanzhou Jiaotong University, Lanzhou, Gansu, PR China.

Tel: +86 931 493 8051

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kinds of flocculants are referred to as Macromolecule Heavy Metal Flocculant (MHMF). Because MHMF has the two functions above, it is possible to reduce some treatment units in water treatment, for example, chemical sedimentation, adsorption, ion exchange, etc, so the water treatment system could be simplified greatly.

The experiments both in laboratory and in plant show that MHMFs are capable of removing many kinds of heavy metals including Hg²⁺, Cd²⁺, Pb²⁺, Cr³⁺, Ni²⁺, Cu²⁺, Zn²⁺, etc. and characterized by less flocculant input, applicability to lower pH value of water, higher settling velocity of flocs and higher removal efficiency compared with conventional inorganic flocculants, such as polyaluminium chloride (PAC), and conventional macromolecular flocculants, such as polyacrylamide (PAM),

It is well known that various traditional precipitation methods have been developed for the removal of heavy metals from wastewaters. However, precipitation with conventional precipitants (hydroxides, sulfides, phosphate, etc.) often produces a tiny precipitate which settles down slowly, therefore, it cannot always give satisfactory removal efficiency to meet the limits of discharge standard, and generates considerable amount of sludge. It was proved that compared with chemical precipitation, MHMFs showed remarkable advantages, for example, they are applicable to the wastewater with lower pH values, the flocs produced by them settle more quickly and are much easier to separate from water, the amount of sludge produced is much less, etc.

In summary, MHMFs show very good prospect in both research and usage when treating the wastewater containing both turbidity and metal ions.