

Pelagia Research Library

Advances in Applied Science Research, 2011, 2 (6):299-311



Joint behaviors of a humanoid platform while overcoming an obstacle

Md. Akhtaruzzaman^{*} and Amir A. Shafie

Department of Mechatronics Engineering, Kulliyyah of Engineering, International Islamic University Malaysia, Kuala Lumpur, Malaysia

ABSTRACT

This paper represents a gait designing strategy for an anthropomorphic robot to step over an obstacle. The gait is conducted as one of the major requirements to establish an indoor navigation system for a bipedal robot. The strategy is experimented using the BIOLOID humanoid platform and the result represents that the technique is viable to step over an obstacle for that anthropoid without losing its upright position. Overcoming an obstacle for a bipedal system is one of the most critical jobs where the system reaches to the most unstable condition. Designing such a critical gait involves a number of complex analysis procedures including the Forward and Inverse Kinematics (FK and IK) formulations. For this project the FK and IK analysis is completed using the Denavit-Hartenberg (D-H) representation technique and Geometric-Trigonometric (G-T) formulation respectively. The paper mainly focuses on the gait designing strategy based on CoP-CoM tracking technique. The paper also demonstrates the various joint demeanor patterns of the 18 DoF BIOLOID system while executing the gait.

Keywords: Obstacle overcoming gait, Humanoid robot, Step over an obstacle, Biped robot, Joint behavior pattern.

INTRODUCTION

Design and development of humanoid robot and its various gaits become one of the important and interesting areas in the robotics research considering that the anthropomorphic robot has a great mobility comparing with the other existing mobile robots [1]. Many researchers are trying to establish various models of the robotic platform concentrating both on the Mechanical Design and Artificial Intelligence (AI) to socialize the humanoid robot.

Feasibility analysis on Stepping-Over an obstacle for a humanoid robot was presented in 2004 where the Global Optimization (*GO*) technique was introduced to determine the maximum height or width of a given obstacle to overcome [1] [2]. Motion planning was the important aspect to overcome an obstacle, if it is feasible, without any collision of the foot with the outer geometry of the given obstacle [2]. Neural Network based gait generation in real time was proposed in 2003 where the least possible consumed energy gait, similar to human motion, was used to train up the network system [3]. The Zero Moment Point (*ZMP*) technique was imposed

to generate the stable gait where *ZMP* was calculated by conceiving the link mass acting on a single point. Footstep planning strategy for ASIMO humanoid was presented by J. Chestnutt at al. with the Matric-Optimal Sequence (*MOS*) computing capability for the foot step positions [4]. To select the optimal footstep location sequence, A^* search algorithm was used for the experiment.

With the invention of Steam Man in 1865 by John Brainerd, the commencing of construction and development period of humanoid system was started [13] [14]. At the earlier stage of 20th century a prominent number of humanoid robots were appeared such as BIPER, ELEKTRO, Tron-Xm, H6, Waseda Legged series, WABIAN family, WABOT, WAP series, SAIKO, E0-E6, P1-P3 and so on [6]. BIP2000, RABBIT, ASIMO, ROBIAN, KHR, AIBO, HUBO, HRP, HOAP, NAO, iCub, CB2, MAHRU, QRIO, REEM are some of the remarkable projects on android platform which were brought out in the last ten years of research [7-10] [13]. Some attractive researches on female like humanoid platform such as DER-1, DER-2, singing android DION, Repliee-Q1, Repliee-R1, RONG CHENG and EveR-2 expanded the area of the research with new concept and style [11-14].

This paper mainly focuses on the results of the various joint behaviors which are obtained through the experimentation of the designed gait. The main research comprises the study on forward and inverse kinematics investigations for a humanoid platform and the establishment of an optimal navigation system of a humanoid robot where BIOLOID platform is used for the practical experimentation. This paper represents a smaller part of the main project where only the joint behaviors for overcoming an obstacle are analyzed as the output of the designed gait. Fig. 1 represents the obstacle and the BIOLOID humanoid system which are used to do the experiment. The obstacle is about 2.6 cm in height. This paper also exemplifies the strategy to design the novel gait to overcome the obstacle while navigating in its indoor environment.



Fig.1 BIOLOID humanoid with an obstacle to overcome.

GAIT analysis

Several poses are accumulated together to perform a particular gait of a humanoid system. If the system starts to execute a particular gait, the execution should be completed before the start of the next attempting action. A mathematical expression can be established to explain the execution process of a particular gait with a vector, \vec{P} , which is a function of the joint vector, \vec{Q} . The vector \vec{P} indicates the pose of a humanoid robot in a particular moment of time in a particular direction while executing the gait. If the start pose and the final pose of a certain gait are indicated by P_i and P_f , a general equation can be formulated as,

$$\vec{P} = \vec{P_l} \vec{P_f} = \sum_{i}^{f} f(\vec{Q}_{(i)})$$

$$\vec{Q}_{(i)} = \{\vec{Q}_{1(i)}, \vec{Q}_{2(i)}, \vec{Q}_{3(i)}, \dots, \dots, \vec{Q}_{n(i)}\}$$
(1)
(2)

Here $\vec{Q}_{(i)}$ is the set of joint vectors of '*i*'th pose depending on the '*n*' DoF of the system.

1.1. Attempting To Overcome An Obstacle

To overcome an obstacle, the system has to execute a series of poses to move the both feet forward one after another to place its torso at the other side of the obstacle. This pattern of movement comprises the 16 poses as explicated in Fig. 2.



Fig.2 Sixteen different poses for Obstacle Overcoming Gait

(a) Action and Tilt_a Poses, (b) DS-SS_a Pose, (c) SS Foot_a Lifting Pose, (d) SS Foot_a Forward₁Pose, (e) SS Foot_a Forward₂ Pose, (f) SS Foot_a Adjust Pose, (g) SS-DS_a Pose, (h) SS-DS_a Complete Pose, (i) Tilt_b Pose, (j) DS-SS_b Pose, (k) SS Foot_b Lifting₁ Pose, (l) SS Foot_b Lifting₂ Pose, (m) SS Foot_b Forward Pose, (n) SS-DS_b Pose and (o) Action Pose.

The process accumulates two separate swing phases contingent on the action leg where the first swing phase starts at the *DS-SS_a* Pose with an intermediate transition phase indicated by $Q_{c(3t)}$

and $Q_{e(3t)}$ as shown in Fig. 2 (b). The swing stage ends up with touching the ground by the heel of the action foot through lifting, forwarding and adjusting the foot during the swing action as shown in Fig. 2 (c) to (g). The second swing phase starts at the contact of rear foot tip with the ground and ends with touching the navigation surface by the tip of that action foot as shown in Fig. 2 (j) to (n). During these movements the robot place its torso position form the one side to the other side of the obstacle. The whole procedure completes at the final pose where the system comes at the Action Mode same as the Initial Pose of the pattern. These actions again can be expressed with the following equation where \vec{P}_0 stands for the Obstacle Overcoming Step vector.

$$\vec{P}_{0} = \overrightarrow{P_{l}P_{f}} = \sum_{i=1}^{f=16} f(\vec{Q}_{(i)}) = \sum_{i=1}^{f=16} f(\vec{Q}_{a(i)}, \vec{Q}_{b(i)}, \vec{Q}_{c(i)}, \vec{Q}_{d(i)}, \vec{Q}_{e(i)})$$
(3)

Fig. 3 represents the implementation sequences of the Obstacle Overcoming Step which is applied on BIOLOID humanoid system.



Fig.3 Various poses to overcome an obstacle applied on BIOLOID system.

(0)

(p)

(n)

1.2. Joint Angle Deportments

(m)

Based on the designed gait for the humanoid robot, the various angular positions of the rotary joint actuators are tabulated reflecting the corresponding values to maintain the servo positions at the desired angles. All the required angular positions are calculated depending on the various

poses of the various gaits where the Geometrical Analysis Technique (*GAT*) is imposed. The findings of the *GAT* analysis are experimented on the real time system where small-scale adjustments are enforced to establish the robustness of the various gaits for the platform. These adjustments are necessary because of the backlash errors on the gear heads of the various servo actuators implanted with the system and finally the tables which are required for each gaits are updated and fixed in the robots brain. To observe the behaviors of the various actuators of the system, the tabulated poses of the different gaits are simulated in MatLab using the *General Spline Interpolation* as shown bellow, where the first argument in *spapi ()*, *k*, is the order of the interpolating *Spline*.

Spline = spapi(k, x, y); fnplt(Spline);



Fig.4 Tabulated values for Joint Angular Positions while overcoming an Obstacle.







Fig.6 Motion trajectories of Hip Yaw Joints while overcoming an obstacle.



Fig.7 Motion trajectories of Hip Roll Joints while overcoming an obstacle.

Overcoming obstacle is one of the main tasks for the humanoid system to navigate. The procedure results the highly unstable poses to the robot while performing the task. During this action the robot has to take a longer step to place the swing foot at the opposite side of the obstacle as well as to lift the swing foot higher to avoid the collision with the obstacle. The longer the step, more unstable the humanoid will be. To avoid these critical conditions and to achieve the suitable and stable gait for the system, the poses are designed, analyzed and experimented to identify the optimal behavior of the joint actuators as well as the movement patterns of the *CoM* point. Fig. 4 shows the tabulated values for joint angle positions for all necessary poses to execute a stable gait for the humanoid to overcome the 2.6 cm height obstacle.



Fig.8 Motion trajectories of Hip Pitch Joints while overcoming an obstacle.



Fig.9 Motion trajectories of Knee Pitch Joints while overcoming an obstacle.

Fig. 5 shows the behavioral graphs of the upper torso joint actuator movements where Elbow Roll actuators have almost a mirror characteristic. The lower torso joint actuators, Fig. 6 to Fig. 11, follow a various movement trajectories with diverse deflection behaviors. During the obstacle overcoming gait, the robot attempts to move forward with a step length about 12.7 cm which is larger than normal walking steps. As the foot length is 10 cm from tip to heel, the longer step for this particular gait makes the whole process comparatively slower than the normal walking movement patterns. This especial gait is analyzed independently before accumulating all the necessary gaits to execute the principal navigation algorithm. Fig. 12 (a) and (b) represent the step positions with the obstacle and step positions without the obstacle respectively. The robustness of the gait is ensured through some experimental tests on the humanoid system and adjusted the necessary angular motion behaviors of the actuators depending on the applied *GAT* method.



Fig.10 Motion trajectories of Ankle Pitch Joints while overcoming an obstacle.



Fig.11 Motion trajectories of Ankle Roll Joints while overcoming an obstacle.



(a) Step positions with the obstacle.



(b) Step positions without the obstacle.

Fig. 12 Step analyses for overcoming an obstacle.

CONCLUSION

Various behavioral characteristics of the joint actuators are observed and analyzed for the designed gait which is applied to the humanoid system. Position changing and movement patterns of the system to perform the obstacle overcoming gait are also demonstrated based on the practical experimentation. Strategy in designing the gait for stepping over an obstacle is

formulated with a general equation which is followed to design the necessary algorithms for the humanoid robot. The Centre of Pressure vs. Center of Mass (*CoP-CoM*) tracking strategy in designing the overcoming gait is excogitated from the *ZMP* concept. The *IK* analysis for this experiment is achieved based on the Geometrical Analysis Technique (*GAT*) depending on the Geometric-Trigonometric (*GT*) formulation. The *FK* is analyzed using the Denavit-Hartenberg (*D-H*) representation system. The paper reflects only the strategy in designing the gait with the joint demeanor patterns of the mirror actuators. The performance of the system shows that such a gait is feasible for executing motion of an anthropomorphic robot and could be implemented in well designed real size androids to fulfill one of the requirements in establishing a navigation system.

Acknowledgements

The authors would like to thank their honorable parents. They also would like to express their gratitude to the Ministry of Higher Education (MOHE), Malaysia, in funding the project through the Fundamental Research Grant Scheme (FRGS).

REFERENCES

[1] Guan Y, Yokoi K, San NE, Tanie K, Feasibility of Humanoid Robots Stepping over Obstacles. Proceedings of **2004** IEEWRSJ International Conference on intelligent Robots and Systems. September 28-October 2, **2004**, Sendal, Japan, pp 130-135.

[2] Guan Y, Sian NE, Yokoi K, Motion Planning for Humanoid Robots Stepping over Obstacles. IEEE/RSJ International Conference on Intelligent Robots and Systems, (IROS **2005**), **2005**, pp 363-369.

[3] Capi G, Nasu Y, Barolli L, Mitobe K, Real time gait generation for autonomous humanoid robots: A case study for walking. Robotics and Autonomous Systems 42 (**2003**), Elsevier Science B.V. pp 107-116.

[4] Chestnutt J, Lau M, Cheung G, Kuffner J, Hodgins J, Kanade T, Footstep Planning for the Honda ASIMO Humanoid. Proceedings of the **2005** IEEE International Conference on Robotics and Automation, Barcelona, Spain, April **2005**, pp 629-634.

[5] Katic D, Vukobratovic M, Survey of Intelligent Control Techniques for Humanoid Robots. *Journal of Intelligent and Robotic Systems* 37, **2003**, Kluwer Academic Publishers, Printed in the Netherlands, pp 117–141.

[6] Chevallereau C, Bessonnet G, Adda G, Aoustin Y, *Bipedal Robots Modeling, Design and walking Synthesis*. ISTE Ltd. and John Wiley & Sons, **2009**, pp 47-70.

[7] Park IW, Kim JY, Lee J, Oh JH, Development of Humanoid Robot Platform KHR-2 (KAIST Humanoid Robot - 2). IEEE/RAS International Conference on Humanoid Robots, **2004**. Vol. 1, pp 292-310.

[8] Park IW, Kim JY, Lee J, Oh JH, Mechanical Design of Humanoid Robot Platform KHR-3(KAIST Humanoid Robot-3: HUBO). Proceedings of 5th IEEE/RAS International Conference on Humanoid Robots, **2005**, pp 321-326.

[9] Kaneko K, Kanehiro F, Kajita S, Yokoyama K, Akachi K, Kawasaki T, Ota S, Isozumi T, Design of Prototype Humanoid Robotics Platform for HRP. Proceedings of the 2002 IEEE/RSJ Intl. Conference on Intelligent Robots and Systems EPFL, Lausanne, Switzerland. October **2002**, pp 2431-2436.

[10] Kaneko K, Miura K, Kanehiro F, Morisawa M, Nakaoka S, Kajita S, Cybernetic Human HRP-4C. Proceedings of 9th IEEE-RAS International Conference on Humanoid Robots, December 7-10, **2009**, Paris, France, pp 7-14.

[11] Mewes D, Heloir A, The Uncanny Valley. Seminar report, DFKI and Saarland University, 2008. Retrieved on June 25, **2011**.

http://embots.dfki.de/doc/seminar_ss09/writeup%20uncanny%20valley.pdf

[12] Carpenter J, Davis JM, Stewart NE, Lee TR, Bransford JD, Vye N, *International Journal of Social Robots*, March 19, **2009**, Springer Science & Business Media, pp 261-265.

[13] Akhtaruzzaman M, Shafie AA, Evolution of Humanoid Robots and Contribution of Various Countries in Advancing the Research and Development of the Platform. The International Conference on Control, Automation and Systems (ICCAS), Oct. 27-30, **2010** in KINTEX, Gyeonggi-do, Korea, pp 1021–1028.

[14] Akhratuzzaman M, Shafie AA, *International Journal of Robotics and Automation (IJRA)*, *Vol. 1, Issue 2*, **2010**, Computer Science Journal (CSC Journal), Malaysia, pp 43-57.

[15] Eaton M, Further Explorations in Evolutionary Humanoid Robotics. Proceedings of 12th International Symposium on Artificial Life and Robotics (ISAROB), Oita, Japan, January 25-27, **2007**, pp 133-137.

[16] Siddiky FA, Siddique NH, Tokhi MO, A New Approach to Design and Control of Biped Robot with Minimal Number of Actuators. Proceedings of International Conference on Climbing and Walking Robots and Support Technologies for Mobile Machines 2009, 09th September **2009**, pp 115–122.

[17] Konno A, Nagashima K, Furukawa R, Nishiwaki K, Noda T, Inaba M, Inoue H, Development of a Humanoid Robot Saika. Proceedings of IROS, **1997**, IEEE, pp 805-810.

[18] Wollherr D, Hardt M, Buss M, Stryk OV, Actuator Selection and Hardware Realizationof a Small and Fast-Moving, Autonomous Humanoid Robot. Proceedings of the 2002 IEEE/RSJ International Conference on Intelligent Robots and Systems, Lausanne, Switzerland, September 30 - October 4, **2002**, pp 2491-2496.

[19] Choong E, Chew CM, Poo AN, Hong GS, Mechanical Design of an Anthropomorphic Bipedal Robot. First Humanoid, Nanotechnology, Information Technology, Communication and Control Environment and Management (HNICEM) International Conference, March 27-30, **2003**, Manila, Philippines.

[20] Beira R, Lopes M, Praca M, Victor JS, Bernardino A, Mettay G, Becchiz F, Saltaren R, Design of the Robot-Cub (iCub) Head. Proceedings of IEEE International Conference on Robotics and Automation, Orlando, May **2006**.

[21] Gouaillier D, Hugel V, Blazevic P, Mechatronic design of NAO humanoid. Proceedings of 2009 IEEE International Conference on Robotics and Automation Kobe International Conference Center Kobe, Japan, May 12-17, **2009**, pp 769-774.

[22] Madadi VV, Tosunoglu S, Design and Development of a Biped Robot. Proceedings of the 2007 IEEE International Symposium on Computational Intelligence in Robotics and Automation. Jacksonville, FL, USA, June 20-23, **2007**, pp 243-247.

[23] Matsusaka Y, History and Current Researches on Building a Human Interface for Humanoid Robots. Wachsmuth and G. Knoblich (Eds.): Modeling Communication, LNAI 4930, 2008, Springer-Verlag Berlin Heidelberg **2008**, pp 109–124.

[24] Sugihara T, Kobayashi H, A Handy Humanoid Robot Navigation by Non-interruptive Switching of Guided Point and Synergetic Points. Proceedings of the 8th IEEE-RAS International Conference on Humanoid Robots, December 1-3, **2008**, Daejeon, Korea.

[25] Gutmann JS, Fukuchi M, Fujita M, A Modular Architecture for Humanoid Robot Navigation. Proceedings of 2005 5th IEEE-RAS International Conference on Humanoid Robots, 5th Dec. **2005**, pp 26-31.

[26] Phuong NT, Kim DW, Kim HK, Kim SB, An Optimal Control Method for Biped Robot with Stable Walking Gait. Proceedings of the 8th IEEE-RAS International Conference on Humanoid Robots, December 1-3, **2008**, Daejeon, Korea, pp 211-218.

[27] Shih CL, Ascending and Descending Stairs for a Biped Robot. *IEEE Transactions On Systems, Man and Cybernetics*, Part A: Systems And Humans, Vol. 29, No. 3, May **1999**, pp 255-268.

[28] Stilman M, Nishiwaki K, Kagami S, Kuffner JJ, Planning and Executing Navigation Among Movable Obstacles. Proceedings of the 2006 IEEE/RSJ International Conference on Intelligent Robots and Systems, October 9-15, **2006**, Beijing, China, pp 820-826.

[29] Simmons R, Koenig S, Probabilistic Robot Navigation in Partially Observable Environments. Proceedings of the International Joint Conference on Artificial Intelligence (IJCAI '95), July, **1995**, pp 1080-1087.

[30] Tse R, Tay A, Hutama W, Robot Navigation using KFLANN Place Field. Proceedings of the 2008 IEEE International Conference on Systems, Man and Cybernetics (SMC **2008**), 12-15 Oct. 2008, Singapore, pp 3034-3039.

[31] Abdallah M, Goswami A, A Biomechanically Motivated Two-Phase Strategy for Biped Upright Balance Control. Proceedings of the **2005** IEEE International Conference on Robotics and Automation Barcelona, Spain, April **2005**, pp **2008**-2013.

[32] Goswami A, Kinematic and dynamic analogies between planar biped robots and the reaction mass pendulum (RMP) model. 8th IEEE-RAS International Conference on Humanoid Robots. 1-3 Dec. **2008**, Daejeon, Korea, pp 182-188.

[33] Zhou C, Yue PK, Ni1 J, Chan SB, Dynamically Stable Gait Planning for a Humanoid Robot to Climb Sloping Surface. Proceedings of the **2004** IEEE Conference on Robotics, Automation and Mechatronics Singapore, 1-3 December, **2004**, pp 341-346.

[34] Gibbons P, Mason M, Vicente A, Bugmann G, Culverhouse P, Optimization of Dynamic Gait for Bipedal Robots. Proceedings of the **2009** IEEE-RAS Intl. Conf. On Humanoid Robots (Humanoids 2009), Paris (France), December 7-10, **2009**, pp 9-14.

[35] Takenaka T. The control system for the Honda Humanoid Robot. Published by Oxford University Press on behalf of the British Geriatrics Society. Age and Ageing **2006**, pp 35-S2: ii24-ii26.

[36] Lim HO, Takanishi A, Biped walking robots created at Waseda University: WL and WABIAN family, Phil. Trans. R. Soc. A (2007) 365, pp 49–64. Published online on 17th November 2006. Retrieved on March 25, **2011**.

http://rsta.royalsocietypublishing.org/content/365/1850/49.full

[37] Schafer C, Dillmann R, *Kinematic Design of a Humanoid Robot Wrist. Journal of Robotic System*, 18(12). John Wiley and Sons, Inc. pp 747-754.

[38] Akhtaruzzaman M, Shafie AA, Rashid M, Component Selection Strategy for an Anthropomorphic Robot. National Postgraduate Conference (NPC) **2011**, Malaysia. 19-20 September **2011**.

[39] Akhtaruzzaman M, Shafie AA, Geometrical Analysis on BIOLOID Humanoid System Standing on Single Leg. Proceedings of **2011** 4th International Conference on Mechatronics (ICOM `11), 17-19 May **2011**, Kuala Lumpur, Malaysia.

[40] Akhtaruzzaman M, Shafie AA, An Attempt to Develop a Biped Intelligent Machine BIM-UIA. Proceedings of **2011** 4th International Conference on Mechatronics (ICOM `11), 17-19 May 2011, Kuala Lumpur, Malaysia.

[41] Akhtaruzzaman M, Shafie AA, A Novel Gait for Toddler Biped and its Control Using PIC 16F877A. Proceedings of **2011** 4th International Conference on Mechatronics (ICOM `11), 17-19 May 2011, Kuala Lumpur, Malaysia.

[42] Akhtaruzzaman M, Razali NABM, Rashid MM, Shafie AA, An Experiment on Electric Power Steering (EPS) System of a Car. Proceedings of IACSIT 2010 International Conference on Mechanical and Aerospace Engineering (ICMAE). Nov. 26-28, **2010**, Kuala Lumpur, Malaysia, pp 148-153.

[43] Akhtaruzzaman M, Samsuddin NB, Umar NB, Rahman M, Design and Development of a Wall Climbing Robot and its Control System. Proceedings of 12th International Conference on Computer and Information Technology (ICCIT), December 21-23, **2009**, Independent University, Bangladesh, pp 309-313.

[44] Akhtaruzzaman M, Akmeliawati R, Yee TW, Modeling and Control of a Multi degree of Freedom Flexible Joint Manipulator. Proceedings of the Second International Conference on Computer and Electrical Engineering (ICCEE), December 28-30, **2009**, Dubai, UAE, pp 249 – 254.

[45] Akhtaruzzaman M, Hasan SKK, Shafie AA, Design and Development of an Intelligent Autonomous Mobile Robot for a Soccer Game Competition. Proceedings of the **2009** International Conference on Mechanical and Electronics Engineering (ICMEE), June 27-29, **2009**, Chennai, India, pp 167-171.

[46] Akhtaruzzaman M, Digital Bangla Clock Interfacing with Computer using Wireless media. Proceedings of the International Conference on Computer and Information Technology (ICCIT), **2005**, Dhaka, Bangladesh, pp 401-405.

[47] Akhter MA, Accumulation of Research. LAP Lambert Academic Publishing, 2011.

[48] Sreekanth S, Venkataramana S, Rao GS, Saravana R, *Advances in Applied Science Research, Vol. 2, Issue 5,* **2011**. pp 185-196.

[49] Prasad BH, Ramacharyulu NCP, Advances in Applied Science Research, Vol. 2, Issue 5, **2011**. pp 197-206.

[50] Behera LK, Sasidharan A, Advances in Applied Science Research, Vol. 2, Issue 3, 2011. pp 476-482.

[51] Egbai JC, Advances in Applied Science Research, Vol. 2, Issue 4, 2011. pp 132-137.

[52] Nhivekar GS, Mudholkar RR, *Advances in Applied Science Research, Vol. 2, Issue 4*, **2011**. pp 410-416.

[53] Narsimlu G, Babu LA, Reddy PR, *Advances in Applied Science Research, Vol. 2, Issue 5,* **2011**. pp 416-420.

[54] Peter EE, Advances in Applied Science Research, Vol. 2, Issue 5, 2011. pp 449-456.

[55] Yao LC, Chen JS, Hsu CY, International Journal of Engineering, Vol. 1, Issue (1), 2007, pp 39-53.

[56] Mondal S, Nandy A, Chandrapal, Chakraborty P, Nandi GC, International Journal of Robotics and Automation (IJRA), Vol. (2), Issue (2), 2011, pp 93-106.

[57] Masud MH, Akhtaruzzaman M, Bari SMS, Anwar F, Engineers' Obligations towards Sustainable Environment. *In the proceedings of 2nd International Conference on Professional Ethics and Education in Engineering* **2011** (*ICEPEE '11*), Kuala Lumpur, Malaysia, pp 85-92.